

# ALOHA+ H<sub>2</sub>O

## Gas Analyzer for Trace Moisture in Ammonia

GASES & CHEMICALS CEMS ENERGY ATMOSPHERIC SEMI & HB LED SYNGAS LABORATORY

#### Designed for trace level moisture analysis in ammonia, the ALOHA+ H<sub>2</sub>O offers:

- 2 parts-per-billion (ppb) detection capability in ammonia (NH<sub>3</sub>) and sub-ppb in inert matrices
- Rapid response time
- Wide dynamic range
- Absolute and calibration-free measurement technology
- Extremely low cost of ownership
- User-friendly touchscreen and remote communication

#### The superior analytical solution for your High-Brightness LED needs

The ALOHA+  $H_2O$  advances moisture detection in ammonia (NH<sub>3</sub>) to unprecedented levels. The analyzer provides specialty gas and High-Brightness LED makers with the exceptional detection limits, accuracy, reliability, speed of response and ease of operation that Tiger Optics customers have come to expect. LED manufacturers rely on Tiger Optics' family of proven Continuous-Wave Cavity Ring-Down Spectroscopybased moisture sensors to ensure the ammonia process gas is of the high quality necessary to produce High Brightness LEDs.

The cost effective analyzer is quick to install, easy to use and effortless to maintain. There are no offline periodic sensor maintenance procedures, no span calibrations, no purifier replacement and no pump rebuilds required. The ALOHA+ H<sub>2</sub>O analyzer is fully self-calibrating and the "bright" choice for your detection needs!



### **ALOHA+ H<sub>2</sub>O** Gas Analyzer for Trace Moisture in Ammonia



Operating range	See table below	
Detection limit (LDL,	See table below	
8 h peak-to-peak variation)		
Sensitivity (3o)	See table below	
Precision (1 $\sigma$ , greater of)	± 1% or 1/3 of Sensitivity	
Accuracy (greater of)	± 4% or the LDL	
Speed of response	< 5 minutes to 95%	
Environmental conditions	10°C to 40°C	
	30% to 80% RH (non-condensing)	
Storage temperature	-10°C to 50°C	

#### **Gas Handling System and Conditions\***

Wetted materials	316L stainless steel	
	10 Ra surface finish	
Gas connections	1/4" male VCR inlet and outlet	
Leak tested to	1 x 10 <sup>-9</sup> mbar l / sec	
Inlet pressure	10 – 125 psig (1.7 – 9.6 bara)	
Outlet pressure	<2 Torr (2.7 mbar)	
Flow rate	up to 1.8 slpm (gas dependent)	
Sample gases	Ammonia (NH <sub>3</sub> ) and inert matrices	
Gas temperature	Up to 60°C	

Dimensions	H x W x D [in (mm)]	
Standard sensor	8.75 x 8.5 x 23.6 (222 x 216 x 599)	
Sensor rack	8.75 x 19 x 23.6 (222 x 483 x 599)	
(fits up to two sensors)		
Weight		
Standard sensor	34 lbs (15.4 kg)	
Electrical		
Alarm indicators	User programmable setpoints	
	(1 per sensor)	
	Form C relays	
Power requirements	90 – 240 VAC, 50/60 Hz	
Power consumption	40 Watts max.	
	(excluding vacuum pump)	
Signal output	Isolated 4–20 mA	
User interfaces	5.7" LCD touchscreen	
	10/100 Base-T Ethernet	
	802.11g Wireless (optional)	
	RS-232	

Performance, H <sub>2</sub> O:	Range	LDL (peak-to-peak)	Sensitivity (3ơ)
In Ammonia	0 – 20 ppm	2.0 ppb	1.6 ppb
In Nitrogen	0 – 6 ppm	1.0 ppb	0.5 ppb
In Helium	0 – 3 ppm	0.6 ppb	0.3 ppb
In Argon	0 – 4 ppm	0.8 ppb	0.4 ppb

\*Vacuum source required U.S. Patent # 7,277,177



